



Dart Aerospace Ltd.
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D5670-1
Job Sheet 186679



Part No: D5670-1

Job Qty: 2 ea

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5670 REV.A IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Large Fab-5		 NOV 21 2018 68 MA 9-89 NOV 21 2018
100	Large Fab	2 pcs	12/7/18	12/7/18	0.00	0.40	Large Fab 8		
110	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC5		
120	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3 Large Fab		
130	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 40" 2- Bend tube with manuel pipe bender as per DT 10421 *** Make line at 4" and use jig for other
Descriptions: line*** 3- REMOVE ALL MARKING AND DEBURR
120 - LOCATION: WA004
130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	6.6600 ft (3.33 ea)	90-Start up Operation	S107466

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	7	696	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S130180 Part: D5670 - 1 Job No: 186679 Serial No/Batch: S130180 Revision: A Inspector: _____ Exp Date: _____ Instructions: _____ Date: 11/21/18			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
CATEGORY																					
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Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____																	
Misidentified ☐		Past Due ☐																			